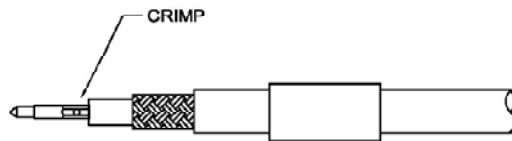




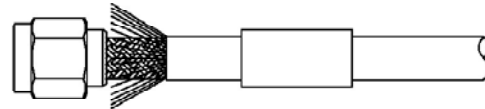
STEP 1



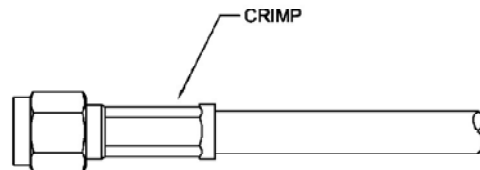
STEP 2



STEP 3



STEP 4



STEP 1

Strip the inner conductor, dielectric, and jacket per the RECOMMENDED STRIPPING DIMS on pages 172-173.

STEP 2

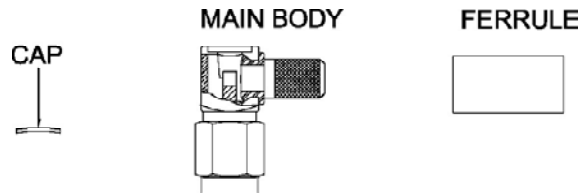
Slide crimp ferrule onto cable. Insert cable center conductor into center contact pin until it butts against cable dielectric. Crimp (or solder) center contact pin.

STEP 3

Slide cable assembly through crimp stem until the center contact pin snaps into place inside inner insulator. The braid should be separated evenly around the outside of the crimp stem.

STEP 4

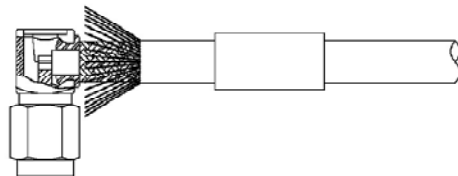
Slide ferrule forward over the braid until flush with connector body and crimp.



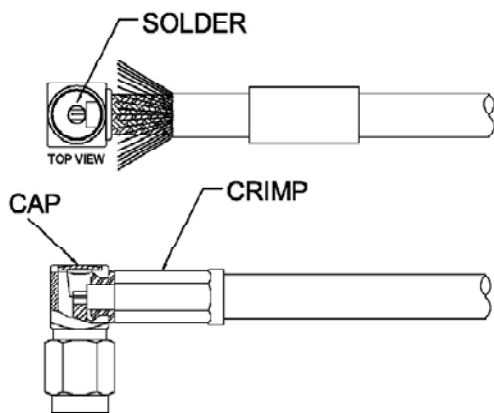
STEP 1



STEP 2



STEP 3



STEP 4

STEP 1

Strip the inner conductor, dielectric, and jacket per the RECOMMENDED STRIPPING DIMS on pages 172-173. Slide crimp ferrule onto cable.

STEP 2

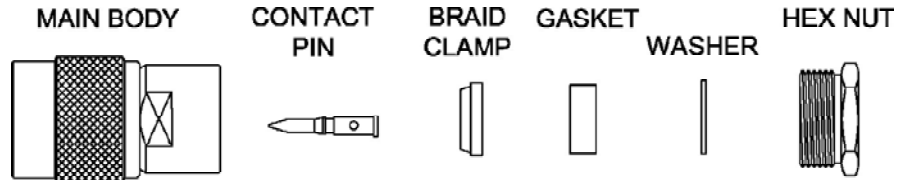
Slide cable through crimp stem until the dielectric hits the contact slot. The cable center conductor should be centered in the contact slot. The braid should be separated evenly around the outside of the crimp stem.

STEP 3

Solder the cable center conductor to the center contact slot, filling the solder reservoir.

STEP 4

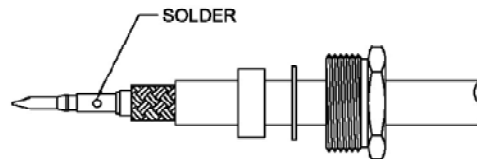
Slide ferrule forward over the braid until flush with connector body and crimp. Screw in or compress cap in rear of body.



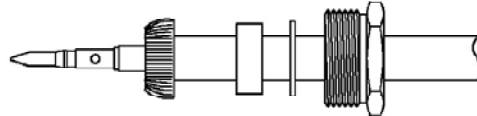
STEP 1



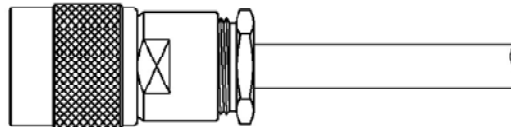
STEP 2



STEP 3



STEP 4



STEP 1

Strip the inner conductor, dielectric, and jacket per the RECOMMENDED STRIPPING DIMS on pages 172-173.

STEP 2

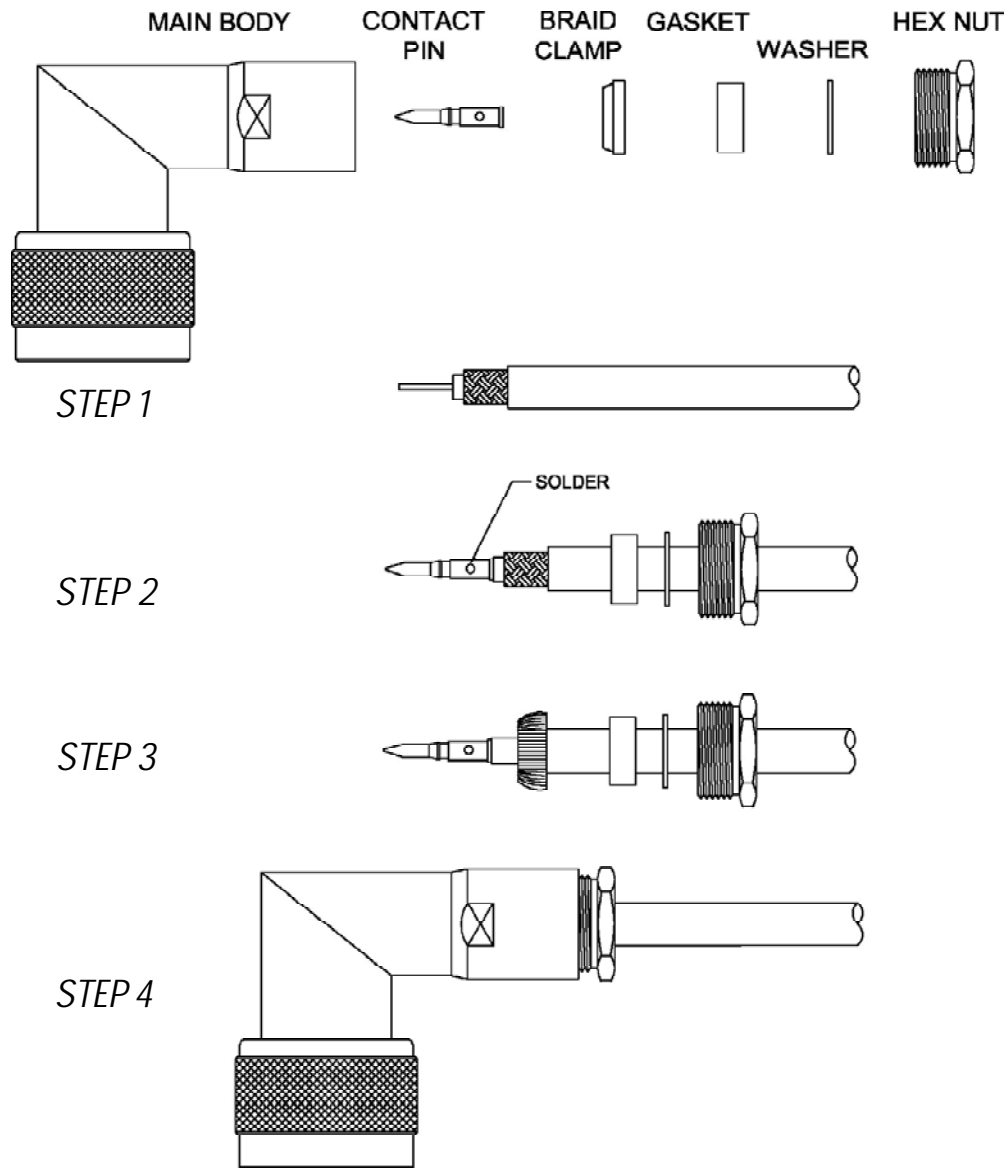
Insert inner conductor into the contact pin and solder it as shown. Then slide the hex nut, washer and gasket onto cable one by one.

STEP 3

Place the braid clamp over braid and push back against cable jacket. Fold back braid wire as shown.

STEP 4

Insert cable and parts into the main body, then screw the hex nut until it is tightened.



STEP 1 Strip the inner conductor, dielectric, and jacket per the RECOMMENDED STRIPPING DIMS on pages 172-173.

STEP 2 Insert inner conductor into the contact pin and solder it as shown. Then slide the hex nut, washer and gasket onto cable one by one.

STEP 3 Place the braid clamp over braid and push back against cable jacket. Fold back braid wire as shown.

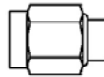
STEP 4 Insert cable and parts into the main body, then screw the hex nut until it is tightened.



INSULATOR



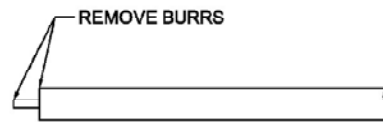
MAIN BODY



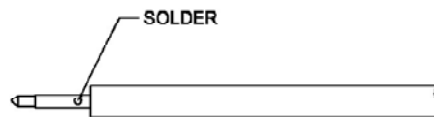
CONTACT
PIN



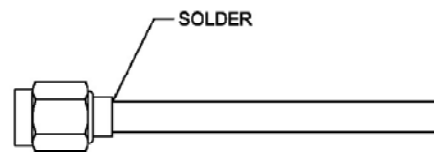
STEP 1



STEP 2



STEP 3



STEP 1

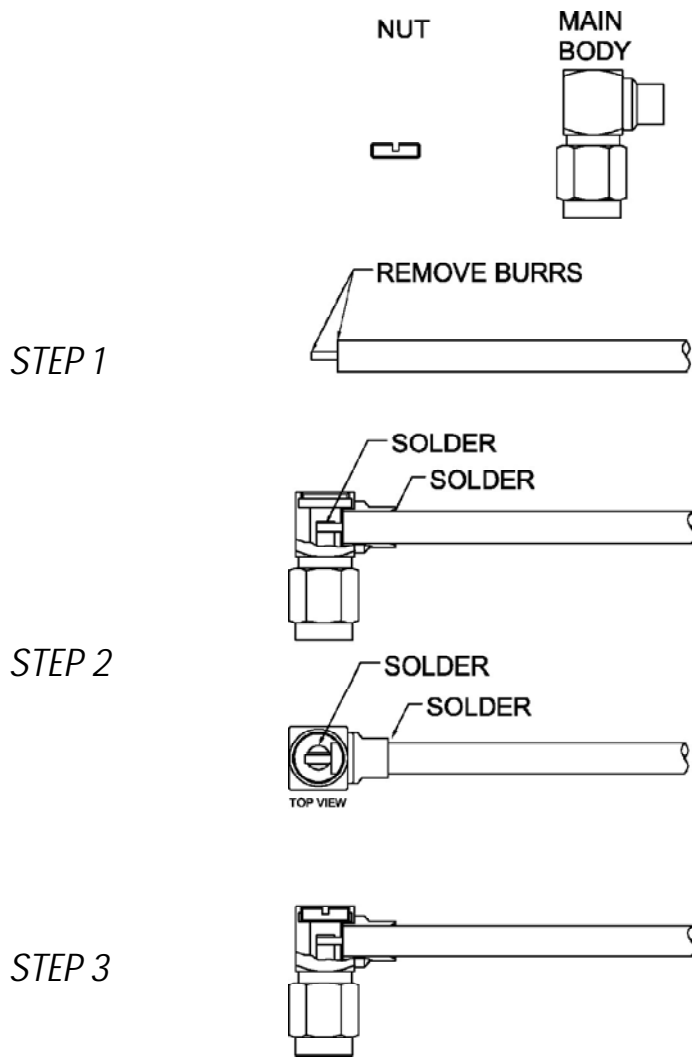
Strip the inner conductor, dielectric, and jacket per the RECOMMENDED STRIPPING DIMS on pages 172-173.

STEP 2

Insert inner conductor into the contact pin and solder it as shown.

STEP 3

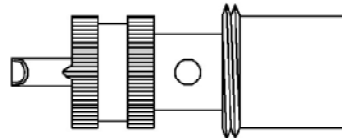
Solder the main body to cable as shown (avoid excessive heat which may distort dielectric). Then press the insulator into the main body until it stops.



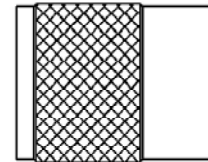
- STEP 1** Strip the inner conductor, dielectric, and jacket per the RECOMMENDED STRIPPING DIMS on pages 172-173.
- STEP 2** Solder cable center conductor to the center contact slot, filling the solder reservoir. Solder the cable jacket to the main body as shown.
- STEP 3** Screw the nut into the main body until it stops.



MAIN BODY



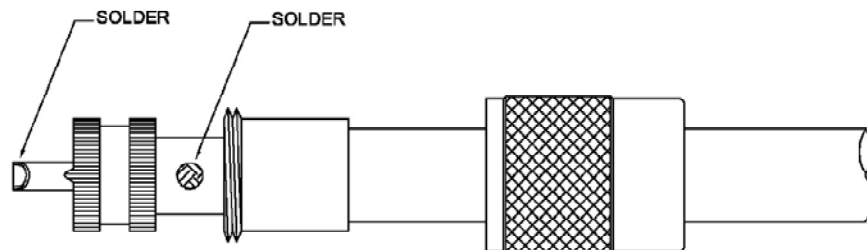
SHELL



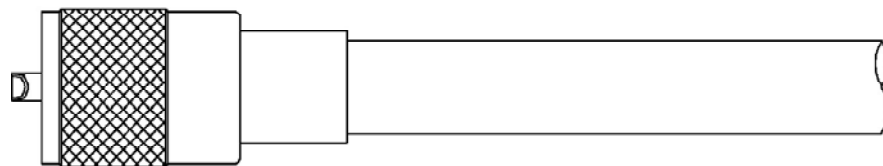
STEP 1



STEP 2



STEP 3



STEP 1

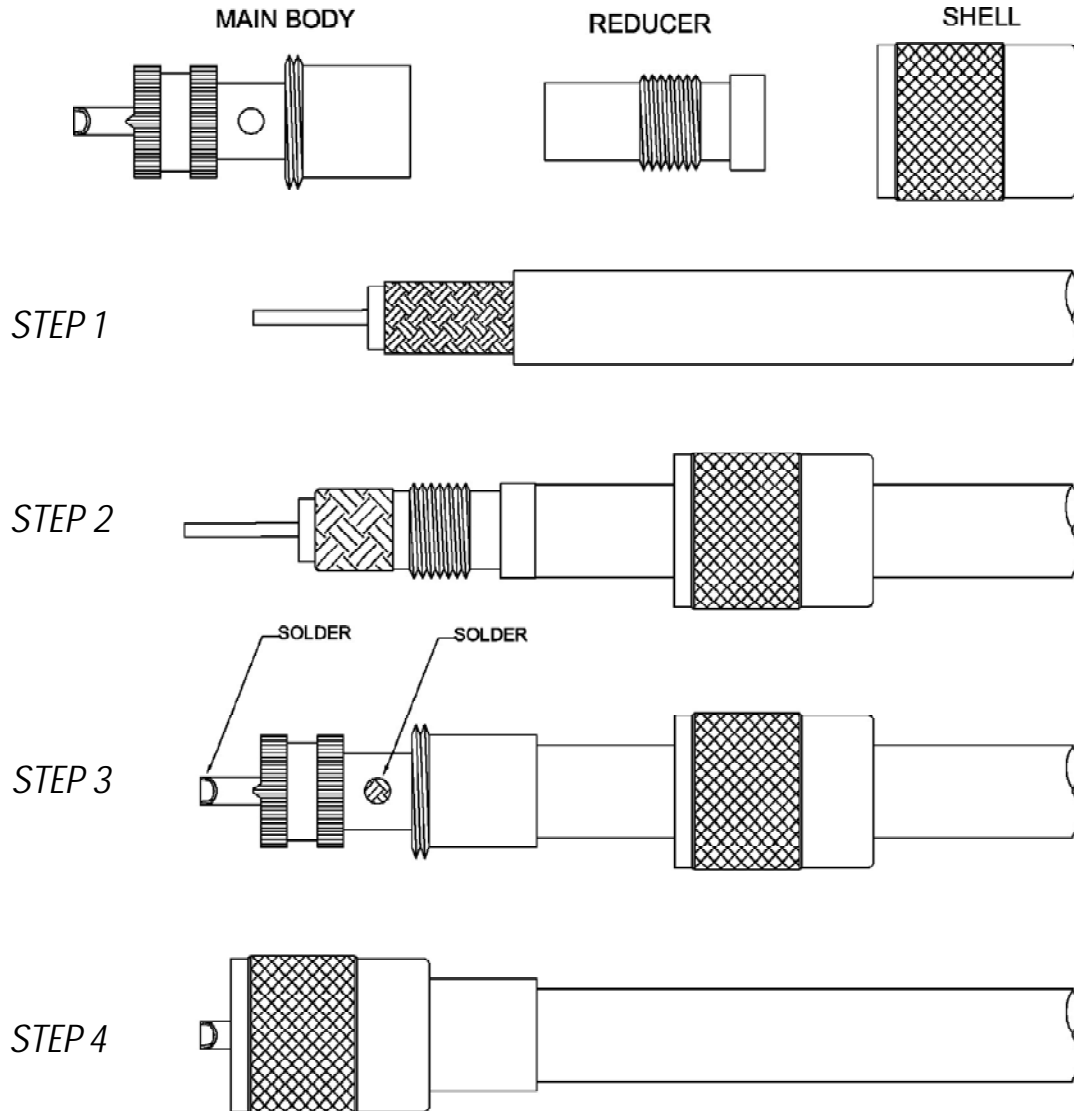
Strip the inner conductor, dielectric, and jacket per the RECOMMENDED STRIPPING DIMS on pages 172-173.

STEP 2

Slide the shell onto cable, then screw the main body onto cable and solder it as shown.

STEP 3

Slide the shell forward and screw in place on the main body.



STEP 1 Strip the inner conductor, dielectric, and jacket per the RECOMMENDED STRIPPING DIMS on pages 172-173.

STEP 2 Slide the shell and reducer onto cable, then fold back braid wire over the reducer as shown.

STEP 3 Screw the main body onto the reducer and solder it as shown.

STEP 4 Slide the shell forward and screw in place on the main body.